

# Gang Mounts SMP SMPM SMP3



Whether it's real estate on your PCB or backplane, or improving true position of blind mate RF Interfaces, Delta's ganged RF design solutions are the answer.

# Features and Benefits of SMPM-G Gang Mounts

- Ideal for blind mate applications: cable-to-board, cable-to-cable and board-to-board mechanical schemes.
- Delta's SMPM-G housings are standardized with 2, 3, 4, 5, 6, 7, and 8 port designs.
- SMPM-G housings include female cable mount, male cable mount, male PCB edge mount and male PCB vertical launch. SMPM-G RF connectors are available in both straight and right angle configurations.
- SMPM-G housings are keyed to prevent improper mating and port locations are laser marked for proper identification.
- Delta's SMPM-G RF connectors and housings are gasketed for extreme weather sealing.
- SMPM-G RF connectors accommodate both .047" and .086" semi-rigid cable and the flexible equivalents. Custom cable designs may also be available.
- Straight cable mount SMPM-G configurations operate up to 65 GHz, right angle cable mount connectors operate up to 26.5 GHz, PCB edge mount and vertical launch configurations operate up to 40 GHz.
- The versatile SMPM-G RF connector interface meets the critical interface dimensions of Mil-STD-348 offering proven blind mate performance, with axial and radial float, assuring proper mating.





# **Discover Your SMPM-G Gang Mount Solution**





# Ports	SMPM-G Cable Mounts Housings	Part Number	Page #
	SMPM-G General Specifications		
2 Port	Female, Cable Mount with Self Captivating Jack Screws	21-10459-02	6-7
2 Port	Male, Cable Mount with Environmental Seal	21-10460-02	10-11
3 Port	Female, Cable Mount with Self Captivating Jack Screws	21-10459-03	6-7
3 Port	Male, Cable Mount with Environmental Seal	21-10460-03	10-11
4 Port	Female, Cable Mount with Self Captivating Jack Screws	21-10459-04	6-7
4 Port	Male, Cable Mount with Environmental Seal	21-10460-04	10-11
5 Port	Female, Cable Mount with Self Captivating Jack Screws	21-10459-05	6-7
5 Port	Male, Cable Mount with Environmental Seal	21-10460-05	10-11
6 Port	Female, Cable Mount with Self Captivating Jack Screws	21-10459-06	6-7
6 Port	Male, Cable Mount with Environmental Seal	21-10460-06	10-11
7 Port	Female, Cable Mount with Self Captivating Jack Screws	21-10459-07	6-7
7 Port	Male, Cable Mount with Environmental Seal	21-10460-07	10-11
8 Port	Female, Cable Mount with Self Captivating Jack Screws	21-10459-08	6-7
8 Port	Male, Cable Mount with Environmental Seal	21-10460-08	10-11

Gender	SMPM-G Cable Mount RF Connectors	Part Number	Page #
Female	Straight Cable Mount Female for .086" (RG 405) SR or Flex	8808094G003-005	8
Female	Right Angle Cable Mount Female for .086" (RG 405) SR or Flex	8876094G003-011	9
Female	Straight Cable Mount Female for .047" (RG 405) SR or Flex	8808111G003-006	8
Female	Right Angle Cable Mount Female for .047" (RG 405) SR or Flex	8876111G003-007	9
Male	Straight Cable Mount Male for .086" (RG 405) SR or Flex	8801094G003-001	12
Male	Right Angle Cable Mount Male for .086" (RG 405) SR or Flex	8872094G903-004	13
Male	Straight Cable Mount Male for .047" (RG 405) SR or Flex	8801111G003-004	12
Male	Right Angle Cable Mount Male for .047" (RG 405) SR or Flex	8872111G903-000	13

# **SMPM-G PCB Mount Housing**

# **Table of Contents**



# Ports	SMPM-G PCB Vertical Launch Housings	Part Number	Page #
2 Port	Male, Vertical Launch, SB, PCB Mount with 4-40 UNC-2B screws	8869000G91P-101	14-15
3 Port	Male, Vertical Launch, SB, PCB Mount with 4-40 UNC-2B screws	8869000G91P-102	14-15
4 Port	Male, Vertical Launch, SB, PCB Mount with 4-40 UNC-2B screws	8869000G91P-103	14-15
5 Port	Male, Vertical Launch, SB, PCB Mount with 4-40 UNC-2B screws	8869000G91P-104	14-15
6 Port	Male, Vertical Launch, SB, PCB Mount with 4-40 UNC-2B screws	8869000G91P-105	14-15
7 Port	Male, Vertical Launch, SB, PCB Mount with 4-40 UNC-2B screws	8869000G91P-106	14-15
8 Port	Male, Vertical Launch, SB, PCB Mount with 4-40 UNC-2B screws	8869000G91P-049	14-15

# Ports	SMPM-G PCB Edge Launch Housings	Part Number	Page #
2 Port	Male, Edge Launch, SB, PCB Mount with 4-40 UNC-2B screws	8869000G91P-095	16-17
3 Port	Male, Edge Launch, SB, PCB Mount with 4-40 UNC-2B screws	8869000G91P-096	16-17
4 Port	Male, Edge Launch, SB, PCB Mount with 4-40 UNC-2B screws	8869000G91P-097	16-17
5 Port	Male, Edge Launch, SB, PCB Mount with 4-40 UNC-2B screws	8869000G91P-098	16-17
6 Port	Male, Edge Launch, SB, PCB Mount with 4-40 UNC-2B screws	8869000G91P-099	16-17
7 Port	Male, Edge Launch, SB, PCB Mount with 4-40 UNC-2B screws	8869000G91P-100	16-17
8 Port	Male, Edge Launch, SB, PCB Mount with 4-40 UNC-2B screws	8869000G91P-048	16-17

SMPM-G PCB Cable Assembly & Tooling	Part Number	Page #
Cable Assembly Options	.040 / .047 / .086 Cable	18-19
More Gang Mount Options	SMP-G / SMP3-G / VITA	20-24
SMPM-G Extras	Bullet Adapters & Tools	25



3

# **SMPM-G Gang Mount Cable & PCB Mounts**





### **SMPM-G Electrical Specifications**

### **Operating Frequency - SMPM-G RF Connectors**

Straight Cable Mount - DC to 65 GHz

R/ A Cable Mount - DC to 26.5 GHz

Verical Launch PCB Mount - DC to 40 GHz

R/ A Edge Launch PCB Mount - DC to 40 GHz

### **Impedance**

Straight and Right Angle - 50  $\Omega$ 

### **Insertion Loss**

05 +.04√f in GHz (non hermetic connectors)

### **VSWR (Voltage Standing Wave Ratio)**

1.35:1 Max. thru 26.5 GHz; 1.4 Max. thru 65 GHz

### RF Leakage

-80 db to 3 GHz, -65 db to 65 GHz

### **Insulation Resistance**

5,000 megohms

### DWV (@ sea level)

500 Vrms

# **SMPM-G Environmental Specifications**

### **Temperature Range**

-65 Cto + 165 C

### **Mechanical Shock**

Meets Mil-STD-202, Method 213,

### **Random Vibration**

Meets MII-STD-202, Method 214, Condition K-I, 46.3 g

### Sine VIbration

MIL-STD-202, method 204, 28 g peak

### Altitude

Meets Mil-STD-202, Method 105, Condition C

### **Thermal Shock**

Meets Mil-STD-202, Method 107, Condition B

### **Moisture Resistance**

MIL-STD-202, Method 106

Note: Mechanical dimensions are for reference only. Please contact Delta's engineering or customer service representatives for production drawings.

### **SMPM-G Mechanical Specifications**

### Force to Engage

Smooth Bore • 2.0 lbs Typical

Limited Detent - 3.5 lbs Typical

Full Detent - 5.0 lbs Typical

### Force to Disengage

Smooth Bore 1.5 lbs Typical

Limited Detent - 4.0 lbs Typical

Full Detent • 6.0 lbs Typical

### Durability

Smooth Bore • 1000 cycles

Limited Detent • 500 cycles

Full Detent - 100 cycles

### **Contact Retention**

1.5 lbs Min

### **Axial Misalignmnet**

.010"

### **Radial Misalignmnet**

+/- .010

# SMPM-G Materials & Plating Specifications

### **Materials - RF Connector**

Bodies • Beryllium Copper per ASTM B196 and/or ASTM B 197 or Stainless Steel, type 303, Condition A

Outer & Center Contacts • Beryllium Copper per ASTM B196

Insulators • PTFE Fluorocarbon per ASTM D1710, type 1, grade 1; Torlon per ASTMD-5204 or Ultem per ASTM D-5205

### **Materials - Housing**

Block Housing • Brass per ASTM B16, C36000 Alloy, Temper H02

Gasket - Silicone Rubber per A-A-59588

Hardware - 18-8 Stainless Steel, 316L Stainless Steel

### **Plating - RF Connectors**

Bodies • Gold Plate per ASTM B488, over Nickel Plate, per SAE AMS-QQ-N-290 or Passivated per SAE AMS 2700

Outer Contacts • Gold Plate per MIL-G-45204, over Nickel Plate per SAE - AMS-QQ-N-290

Center Contacts • Gold Plate per ASTM B488, type II, over Nickel Plate, per SAE AMS-QQ-N-290

### Plating - Housing

Housing • Nickel Plate per SAE-AMS-QQ-N-290







Military



Launch Vehicles



High Speed Computing



Radar Applications

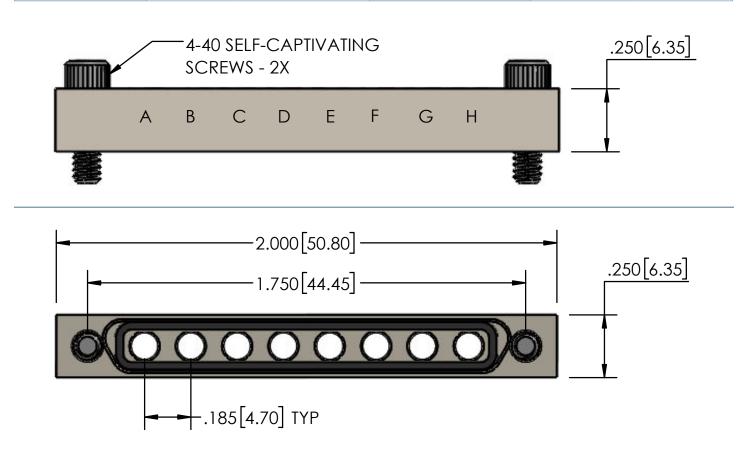




# SMPM-G 21-10459-08 Female Cable Mount

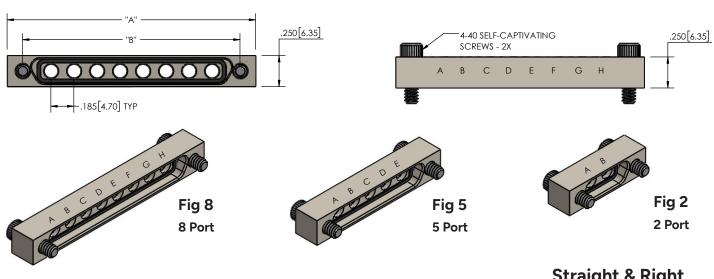
Straight Cable Mount Female, 8 port, with 4-40 UNC Self Captivating Jack Screws. Each port is laser marked for quick identification and the environmentally sealed housing accepts Delta's straight & right angle cable mount SMPM connectors.

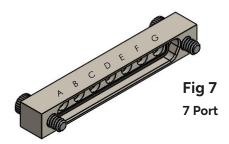
Part Number 21-10459-08		Configuration Cable Mount	Cable .047" .086" (RG 405) SR or Flex	Gender Female	Connectors Staight & Right Angle
		Product	Features		
Housing Material	Brass		Interface Seal Material	Silicone Rubber	
Housing Plating	Nickel		Port Identifiers	Laser Marked A-l	4
Hardware Material	Steel		Distance Between Ports	.185"	
Hardware Plating	Passivated		Block Height & Width	.250"	

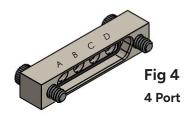




### **Dimensions For 2 Port Thru 8 Port** Distance Between All Ports: .185" TYP Height & Width All Blocks .250" TYP **Delta Part Number** Α В Ports **Delta Part Number** В **Ports** Fig 2 - 21-10459-02 0.640 2 Fig 6 - 21-10459-06 0.890 1.630 1.380 6 Fig 3 - 21-10459-03 1.075 0.825 3 Fig 7 - 21-10459-07 1.815 1.565 7 Fig 4 - 21-10459-04 1.010 4 Fig 8 - 21-10459-08 1.750 1.260 2.000 8 Fig 5 - 21-10459-05 1.445 1.195 5

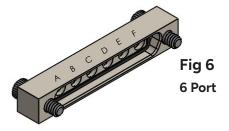


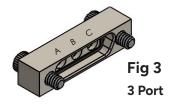














7





# SMPM-G 8808094G003-005

Straight Cable Mount Female for .086" (RG 405) Semi-Rigid or the flexible equivalent, snaps into male cable mount housing, reference Delta housing Part # 21-10459-08

Part Number 8808094G003-005		Configuration Straight	Cable .086" (RG-405) SR or Flex	CC Termination One-Step (solderless)	OC Termination Direct Solder	
Product Features				.249[6.32]	<del> </del>	
Frequency	65 GHz			(508)		
CC Gender	Female					
Durability	1000 Cycles				φ.120[3.05]) φ.156[3.96])	
CC & Body Material	Be Cu					
CC & Body Plating	Gold			O'RING ── 		
Insulator	PTFE					

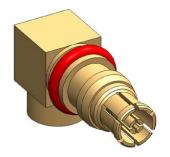


# SMPM-G 8808111G003-006

Straight Cable Mount Female for .047" Semi-Rigid or the flexible equivalent, snaps into male cable mount housing, reference Delta housing Part # 21-10459-08

Part Number 8808111G003-006		Configuration Right Angle	Cable .047" SR or Flex	CC Termination One-Step (solderless)	OC Termination Direct Solder
Product Features				.249[6.32]	<del> </del>
Frequency	65 GHz				
CC Gender	Female				.156[3.96]
Durability	1000 Cycles				φ.088[ φ.156[
CC & Body Material	Be Cu				
CC & Body Plating	Gold			O'RING	
Insulator	PTFE				'





# SMPM-G 8876094G003-011

Right Angle Cable Mount Female for .086" (RG 405) Semi-Rigid or the flexible equivalent, snaps into male cable mount housing, reference Delta housing Part # 21-10459-08

Part Number 8876094G003-011		Configuration Right Angle	Cable .086" (RG-405) SR or Flex	CC Termination Solder	OC Termination Direct Solder	
Product Fe	atures		-5		] <del></del>	
Frequency	26.5 GHz	- 0.12	5[3.18] -	249[6.32]		
CC Gender	Female					
Durability	1000 Cycles				182[4.62]	
CC & Body Material	Be Cu				1 281:	
CC & Body Plating	Gold			O'RING		
Insulator	PTFE		I		Ø.120[3.05]	



# SMPM-G 8876111G003-007

Right Angle Cable Mount Female for .047" Semi-Rigid or the flexible equivalent, snaps into male cable mount housing, reference Delta housing Part # 21-10459-08

Part Number 8876111G003-007		Configuration Right Angle	Cable .047" SR or Flex	CC Termination Solder	OC Termination Direct Solder	
Product Fe	atures			.374[9.50	)] <del></del>	
Frequency	26.5 GHz	- □.12:	5[3.18]	.312[7.91]		
CC Gender	Female					
Durability	1000 Cycles				82[4.62]	
CC & Body Material	Be Cu				-182[4	
CC & Body Plating	Gold			O'RING		
Insulator	PTFE		1		φ.090[2.29] <del>-</del> -	

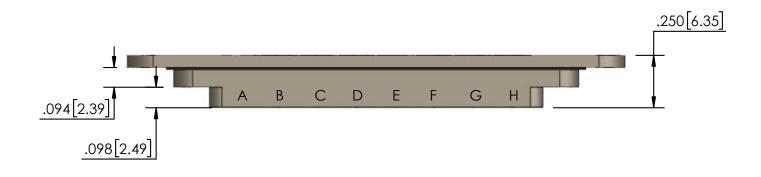


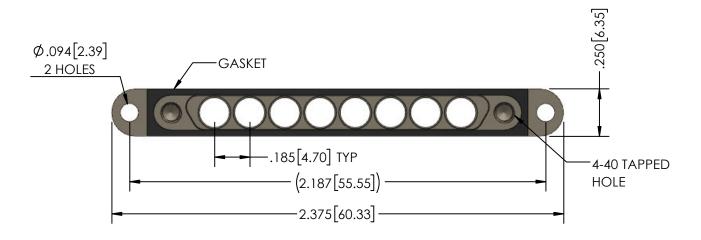


# SMPM-G 21-10460-08 Male Cable Mount

Straight Cable Mount Male, 8 port, with 4-40 UNC-2B thread x .100 Deep, 2 places. Each port is laser marked for quick identification and the environmentally sealed housing accepts Delta's straight & right angle cable mount SMPM connectors.

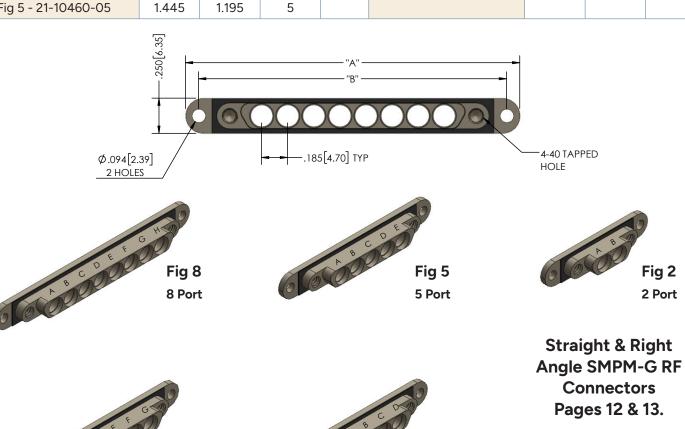
Part Number 21-10460-08		Configuration Cable Mount	Cable .047" .086" (RG 405) SR or Flex	Gender Male	Connectors Staight & Right Angle
		Product	Features		
Housing Material	Brass		Interface Seal Material	Silicone Rubber	
Housing Plating	Nickel		Port Identifiers	Laser Marked A-	Н
Hardware Material	N/A		Distance Between Ports	.185"	
Hardware Plating	N/A		Block Height & Width	.250"	





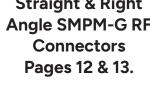


Dimensions For 2 Port Thru 8 Port								
Distance Between All Ports: .185" TYP Height & Width All Blocks .250" TYP								
Delta Part Number	A	В	Ports		Delta Part Number	Α	В	Ports
Fig 2 - 21-10460-02	0.890	0.640	2		Fig 6 - 21-10460-06	1.630	1.380	6
Fig 3 - 21-10460-03	1.075	0.825	3		Fig 7 - 21-10460-07	1.815	1.565	7
Fig 4 - 21-10460-04	1.260	1.010	4		Fig 8 - 21-10460-08	2.000	1.750	8
Fig 5 - 21-10460-05	1.445	1.195	5					





















# SMPM-T 8801094G003-001

Straight Cable Mount Male for .086" (RG 405) Semi-Rigid or the flexible equivalent, snaps into male cable mount housing, reference Delta housing Part # 21-10460-08

Part Nur 8801094G0		Configuration Straight	Cable .086" (RG-405) SR or Flex	CC Termination One-Step (solderless)	OC Termination Direct Solder
Product Features					
Frequency	65 GHz	<b>-</b> Ø.172[	4.37]		
CC Gender	Male				φ.120[3.05] φ.172[4.37]
Durability	1000 Cycles				Ø.12
CC & Body Material	HT Be Cu				
CC & Body Plating	Gold			.025[.64] —	-
Insulator	PTFE			.202[5.13]	
Bushing Material	CRS			.35/[9.06]	-



# SMPM-T 8801111G003-004

Straight Cable Mount Male for .047" Semi-Rigid or the flexible equivalent, snaps into male cable mount housing, reference Delta housing Part # 21-10460-08

Part Nun 8801111G0		Configuration Right Angle	Cable .047" SR or Flex	CC Termination One-Step (solderless)	OC Termination Direct Solder
Product Fe	Product Features				
Frequency	65 GHz	<b>→</b> Ø.172	[4.37]		
CC Gender	Male				Ø.172[4.37]
Durability	1000 Cycles				90. Ø
CC & Body Material	HT Be Cu				
CC & Body Plating	Gold			.025[.64]	-
Insulator	PTFE			.202[5.13]	
Bushing Material	CRS			.357[9.06]	=





# SMPM-T 8872094G903-004

Right Angle Cable Mount Male for .086" (RG 405) Semi-Rigid or the flexible equivalent, snaps into male cable mount housing, reference Delta housing Part # 21-10460-08

Part Number 8872094G903-004		Configuration Right Angle	Cable .086" (RG-405) SR or Flex	CC Termination Solder	OC Termination Direct Solder
Product Features		170	450]		
Frequency	40 GHz	_	φ.172[4.37]		
CC Gender	Male				
Durability	1000 Cycles				
CC & Body Material	HT Be Cu				
CC & Body Plating	Gold			.202[5.13]	-
Insulator	PTFE			.317[8.05]	
Bushing Material	CRS			.382[	7.70] ────



# SMPM-T 8872111G903-000

Right Angle Cable Mount Male for .047" Semi-Rigid or the flexible equivalent, snaps into male cable mount housing, reference Delta housing Part # 21-10460-08

Part Number 8872111G903-000		Configuration Right Angle	Cable .047" SR or Flex	CC Termination One-Step (solderless)	OC Termination Direct Solder
Product Features		L (170)			
Frequency	40 GHz	' '	(.178[4.52])		
CC Gender	Male	(Ø.172[4.37])			<del>                                     </del>
Durability	1000 Cycles				
CC & Body Material	HT Be Cu				
CC & Body Plating	Gold				-
Insulator	PTFE			.317[8.05]	
Bushing Material	CRS				p.70]) — <del>-</del>

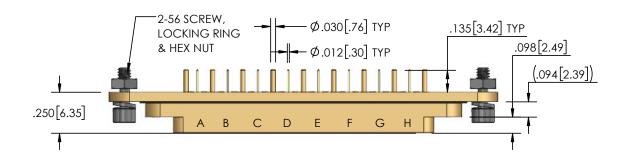


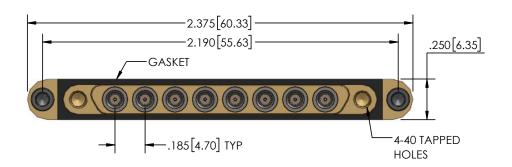


# SMPM-G 8869000G91P-049

8 Port PCB Mount Vertical Launch Male With 4-40 UNC-2B Screws

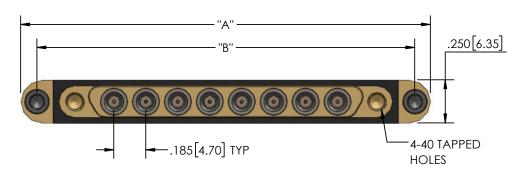
Part Number 8869000G91P-049		Housing Configuration Staight	PCB Mount Vertical Launch	CC Termination Thru Hole	OC Termination Thru Hole
Product Features					
Housing Material	Brass		Interface Seal Material	Silicone Rubber	
Housing Plating	Gold		Port Identifiers	Laser Marked A-	Н
Hardware Material	Steel		Distance Between Ports	.185"	
Hardware Plating	Passivated		Block Height & Width	.250"	







### **Dimensions For 2 Port Thru 8 Port** Distance Between All Ports: .185" TYP Height & Width All Blocks .250" TYP В Ports **Delta Part Number** Ports **Delta Part Number** В 2 Fig 2 - 8869000G91P-101 1.265 1.077 Fig 6 - 8869000G91P-105 2.005 1.817 6 Fig 3 - 8869000G91P-102 1.450 1.262 Fig 7 - 8869000G91P-106 2.190 2.002 Fig 4 - 8869000G91P-103 1.635 1.447 4 Fig 8 - 8869000G91P-049 2.375 2.187 8 Fig 5 - 8869000G91P-104 1.820 1.632 5

















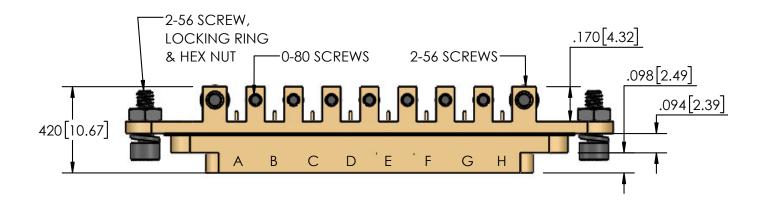


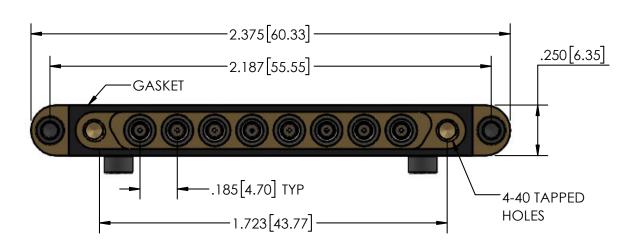


# SMPM-G 8869000G91P-048

8 Port PCB Mount Edge Launch Male With 4-40 UNC-2B Screws

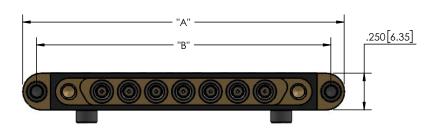
Part Number 8869000G91P-048		Housing Configuration Right Angle	PCB Mount Edge Launch	CC Termination Surface Mount	OC Termination Surface Mount		
	Product Features						
Housing Material	Brass		Interface Seal Material	Silicone Rubber			
Housing Plating	Gold		Port Identifiers	Laser Marked A-	Н		
Hardware Material	Material Steel		Distance Between Ports	.185"			
Hardware Plating	g Passivated		Block Height & Width	.250"			

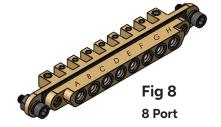


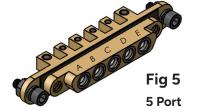




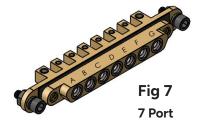
### **Dimensions For 2 Port Thru 8 Port** Distance Between All Ports: .185" TYP Height & Width All Blocks .250" TYP **Delta Part Number** В Ports **Delta Part Number** В Ports Fig 2 - 8869000G91P-095 1.265 1.077 2 Fig 6 - 8869000G91P-099 2.005 1.817 6 Fig 3 - 8869000G91P-096 1.450 1.262 Fig 7 - 8869000G91P-0100 2.190 2.002 Fig 4 - 8869000G91P-097 1.635 1.447 4 Fig 8 - 8869000G91P-048 2.375 2.187 8 Fig 5 - 8869000G91P-098 1.820 1.632 5

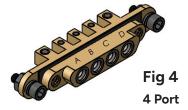


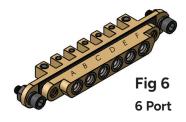


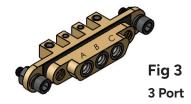






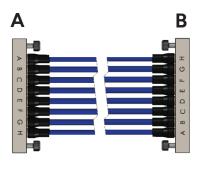




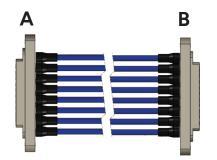




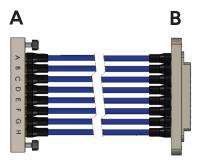
# **Build Your Own SMPM-G Assembly**



Configuration 1 Female to Female

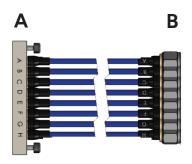


Configuration 2
Male to Male

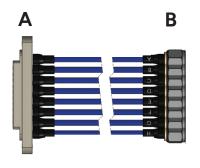


Configuration 3 Female to Male

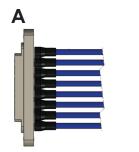
В



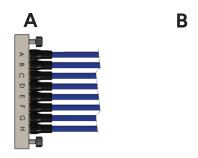
Configuration 4
Female to Discrete RF



Configuration 5
Male to Discrete RF



Configuration 6
Male to Blunt Cut

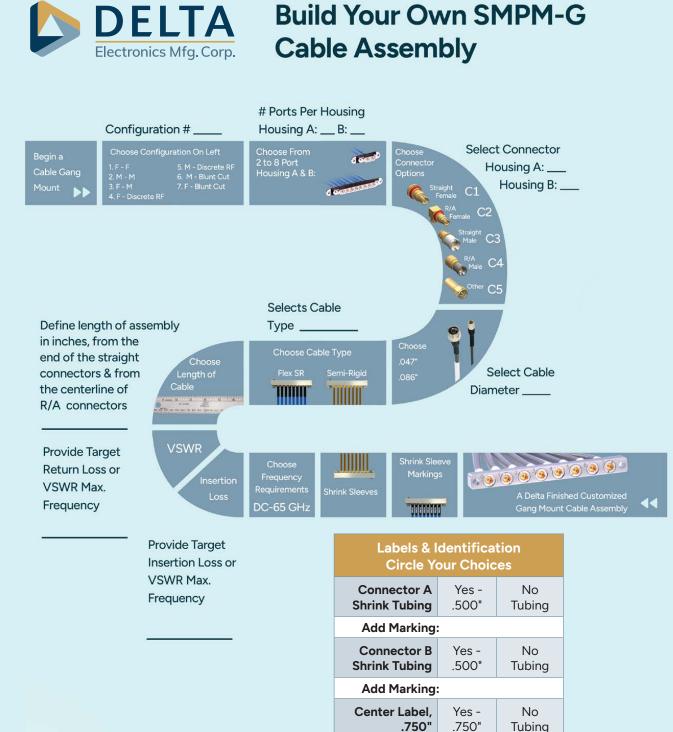


Configuration 7
Female to Blunt Cut









Add Marking:



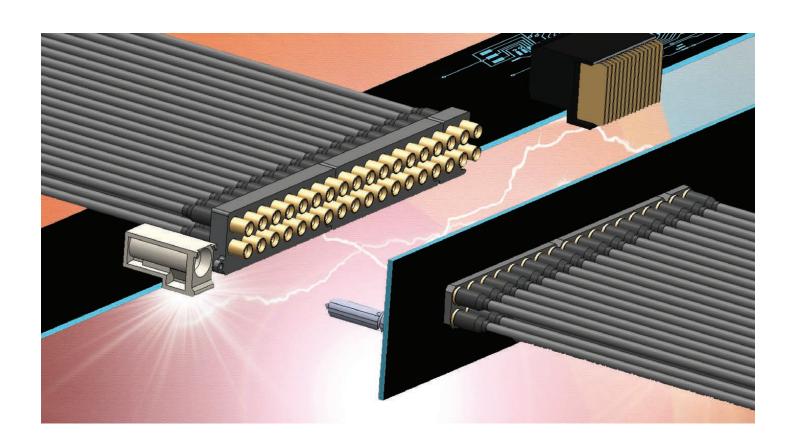
# SMP-G, SMPM-G and SMP3-G Cable Assemblies



Delta offers custom RF cables with either .047" or .086" semi-rigid or the flexible equivalents. Lower loss cable options, with VoP's up to 83%, may also be available for specific configurations.

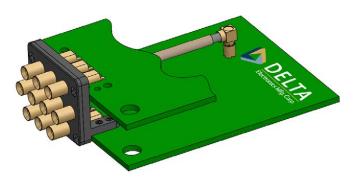
Insertion loss, return Loss, phase and delay measurements are available up to 65 GHz.

Delta's cable assembly technicians are trained to IPC-A-620 and J-STD-001 inspection and soldering.



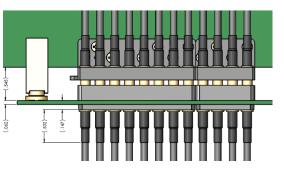


# SMP-G, SMPM-G and SMP3-G PCB Board Mounts



VITA 67.3 offers a new design option where you now can launch directly from the Plug-In Connector Module directly to a PCB.

The concept shown includes an example of two PCB options: Direct to PCB using edge launch or cables.





In addition to SMPM-G, Delta provides ganged RF solutions using the SMP and SMP3 interfaces. Housings are standardized with 2, 3, 4, 5, 6, 7, and 8 port designs. Critical interface dimensions meet Mil-STD-348, DSCC 94007, 94008, IEC 61169-60 and IEC 61169-44 industry specifications as applicable.

Custom configurations can be designed for all ganged series including SMP-G, SMPM-G and SMP3-G with up to to four rows and SMP port counts up to 16, SMPM port counts up to 32 and SMP3 port counts up to 64. From a dimensional perspective, the center-to-center spacing of ports for an SMP-G is .240", the SMPM-G is .185" and the SMP3-G is .098".

Delta's hyper-responsive engineering team will customize mechanical layouts for varying board thicknesses, unique footprints, custom cable designs and extreme mechanical, electrical or environmental requirements.

Vita 67.1, 67.2 and 67.3 Housings and SMPM connector designs are also available with many configurations already stocked with Delta's franchised distributors.



# SMPM-G Cable Options



Mechanical
Center Conductor
Dielectric
Braid
Outer Jacket
Static Bend Radius
Dynamic Bend Radius

.040"
.008"
.026"
.034"
.045"
1.6mm
3.2mm

Cable Options
.047"
.011"
.036"
.047"
.056"
5mm
10mm

.086"
.020"
.064"
.085"
.104"
6.35mm
12.7mm

Materials
Center Conductor
Dielectric
Inner Shield
Outer Shield
Outer Jacket

.047"		
Silver Plated Copper		
PFA		
Flat SPC		
Silver Plated Copper		
FEP		

.086"		
Silver Plated Copper		
PTFE		
Flat SPC		
Silver Plated Copper		
FEP		

Electrical		
Operating Frequency		
Impedance		
VoP (%)		
Shielding Effectiveness		
Attenuation dB/ft		
1.0 GHz		
2.0 GHz		
8.0 GHz		
12 GHz		
18 GHz		
26 GHz		
40 GHz		
50 GHz		
60 GHz		

.040"
110 GHz
50 Ω
71.00%
> 90 dB
0.60
0.86
1.74
2.14
2.64
3.18
3.96
4.44
4.88

.047"	
50 GHz	
50 Ω	
70.00%	
> 90 dB	
0.35	
0.53	
1.15	
1.44	
1.85	
2.22	
2.83	
3.20	

.086"	
40 GHz	
50 Ω	
70.00%	
> 90 dB	
0.21	
0.31	
0.66	
0.83	
1.06	
1.34	
1.73	

\*All specifications for reference only

Environmental	
O	D -

Operating Temp Range

-65° C to + 150° C

-65° C to + 150° C

-55° C to + 125° C



# **Delta Vertical Integration In-house Automated Precious Metal Plating**

Connectors are only as good as their plating, and that's why we decided this important process needed to be on-site. having our own plating line, yields high quality, low costs, and reduced lead times. Call Delta for your electroplating needs. We also encourage current and potential customers to tour our facility.



# **Delta Plating Finishes:**





# **Automated Tin/Lead Dipping** For SMP-T, SMPM-T & SMP3-T

Our customized automated tin/ lead dipping equipment enables high volume processing of our SMP-T, SMPM-T and SMP3-T PCB mount configurations. The finished connector is of high quality, with a consistent tin/lead flowed finish. Experience the Delta Difference!

23



# Spring Loaded Bullets

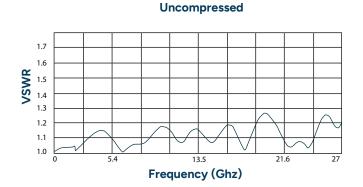
### Feature:

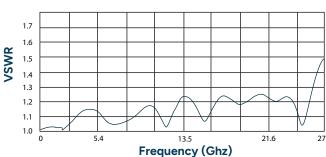
- Increased axial & radial float
- · One side has as a low insertion SMP interface
- High compression load on interfaces

### **Benefit:**

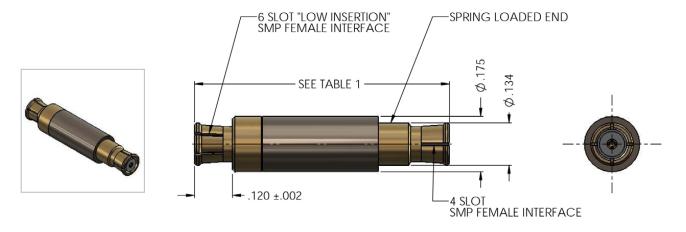
- · Enhanced self alignment during mating
- · Consistently un-mate from the same end
- Improved VSWR at higher frequencies

### **VSWR**





Compressed



**VSWR:** 1.5:1 Max

Frequency Range: DC - 26.5 GHz Float: Axial .075 / Radial .015

Delta Part Number	Uncompressed Length	Fully Compressed Length
8628000G911-005	1.075	1.000
8628000G911-005	.675	.600

Please contact the factory for additional lengths.

### 8628000G911 - XXX

Spring Loaded Female to Female "Bullet" Adapter



# SMP / SMPM / SMP3 Bullets

# **Delta's Bullet Adapters**

Ideal for board-to-board mechanical schemes, Delta's Bullet Adapters make the connections and accommodate varying board-to-board stack heights.

Available in fixed lengths and spring loaded configurations.

Call Delta today to find the perfect fit! 978-927-1060 or email sales@deltarf.com.





# **SMPM-G Tooling**







T33-88001-01

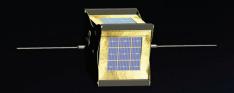


# Gang Mounts

SMP SMPM SMP3













978-927-1060 | sales@deltarf.com | deltarf.com 416 Cabot Street, Beverly, MA 01915